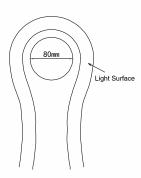
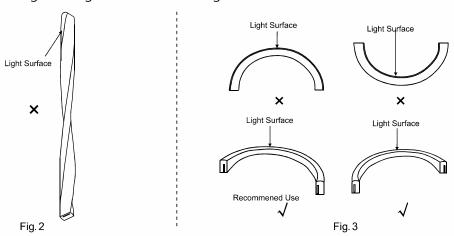
ITEM NO.: F21 / F15

### A. Bending Direction

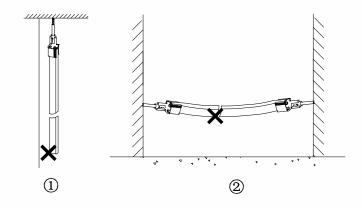
A.1 The minimum bending diameter is 8cm.



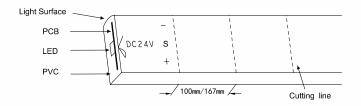
#### A.2 Wrong Bending and correct bending



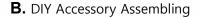
#### A.3 Installation and Bending as followed are forbidden



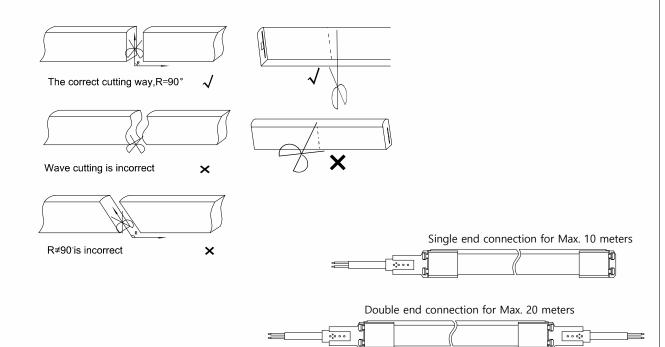
#### A.4 Structure Guide



ITEM NO.: F21 / F15

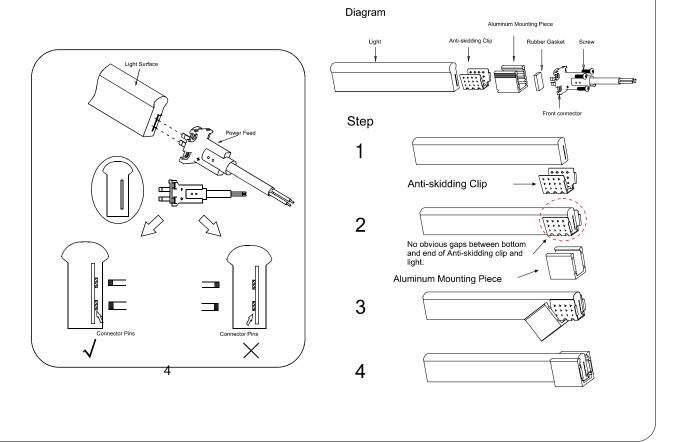


#### **B.1** Cutting Attention

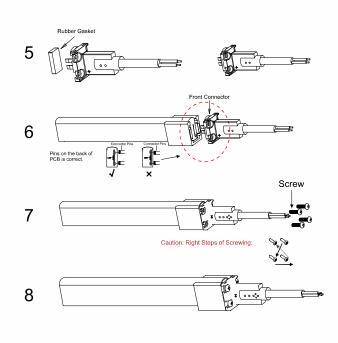


#### **B.2** Connection Illustration

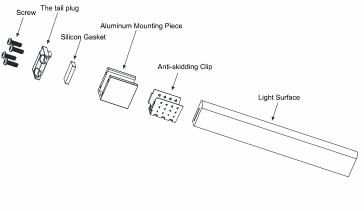
**B**.3 Front Connector Assemble

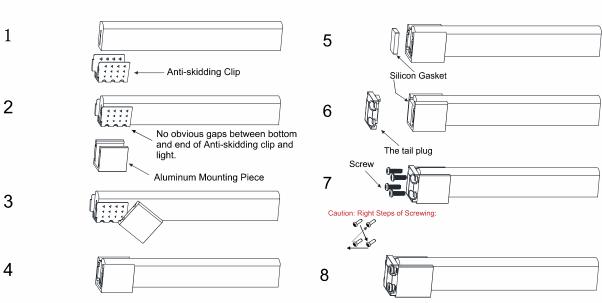


ITEM NO.: F21 / F15



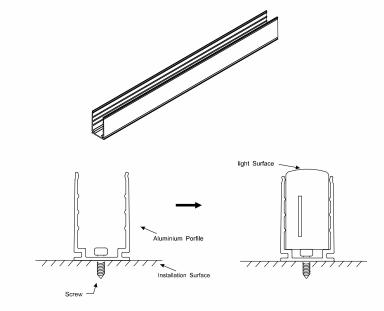
#### **B**.4 End Connector Assemble

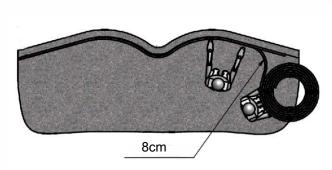


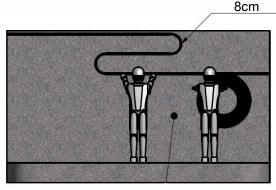


ITEM NO. : F21 / F15

#### C. Mounting







Handling with two persons are required

#### D. PRECAUTIONS

- -Do not over extend the min. & max. bend radius.
- -Although products do not generate a great amount of heat, it is recommended that you do not cover or conceal it.

- -No not puncture, cut, shorten or splice LED neon outside of the designated cutting marks.
  -Do not route LED flex neon through walls, doors, windows, or building structures.
  -Do not roll out LED flex neon on rough surfaces and over sharp corners. This will scratch the PVC optic.
  -Do not use the product if outer PVC jacket is damaged, loose connections, or if the wire is visible without insulation.
  -Do not secure the product with staples, nails, or like means that might damage the insulation or PVC material.
- -Do not installed LED flex neon on/in places where it is subject to continuous flexing.
- -Do not operate/run LED flex neon in temperatures exceeding 45C or 115F.
  -Do not operate LED flex neon over the specified voltage or LED life degradation will be greatly increased.
- -Do not leave any part of the LED flex neon unsecured. Movement over time from weather can cause damage from continuous movement.
- -All led neon ip68 rated connectors must be assembled properly to obtain rating.
- -Do not reverse polarity when connecting from both ends. This will damage the internal PCB board. Always test connections with your multi-meter.
- -Do not energize LED flex neon in the reel package.
- -LED flex neon can be cut only where marked. Look for "Dotted Line" or "Scissor Mark".
- Cutting outside of the specified mark will damage the light.
- -Do not cut while the LED flex neon is connected with power.